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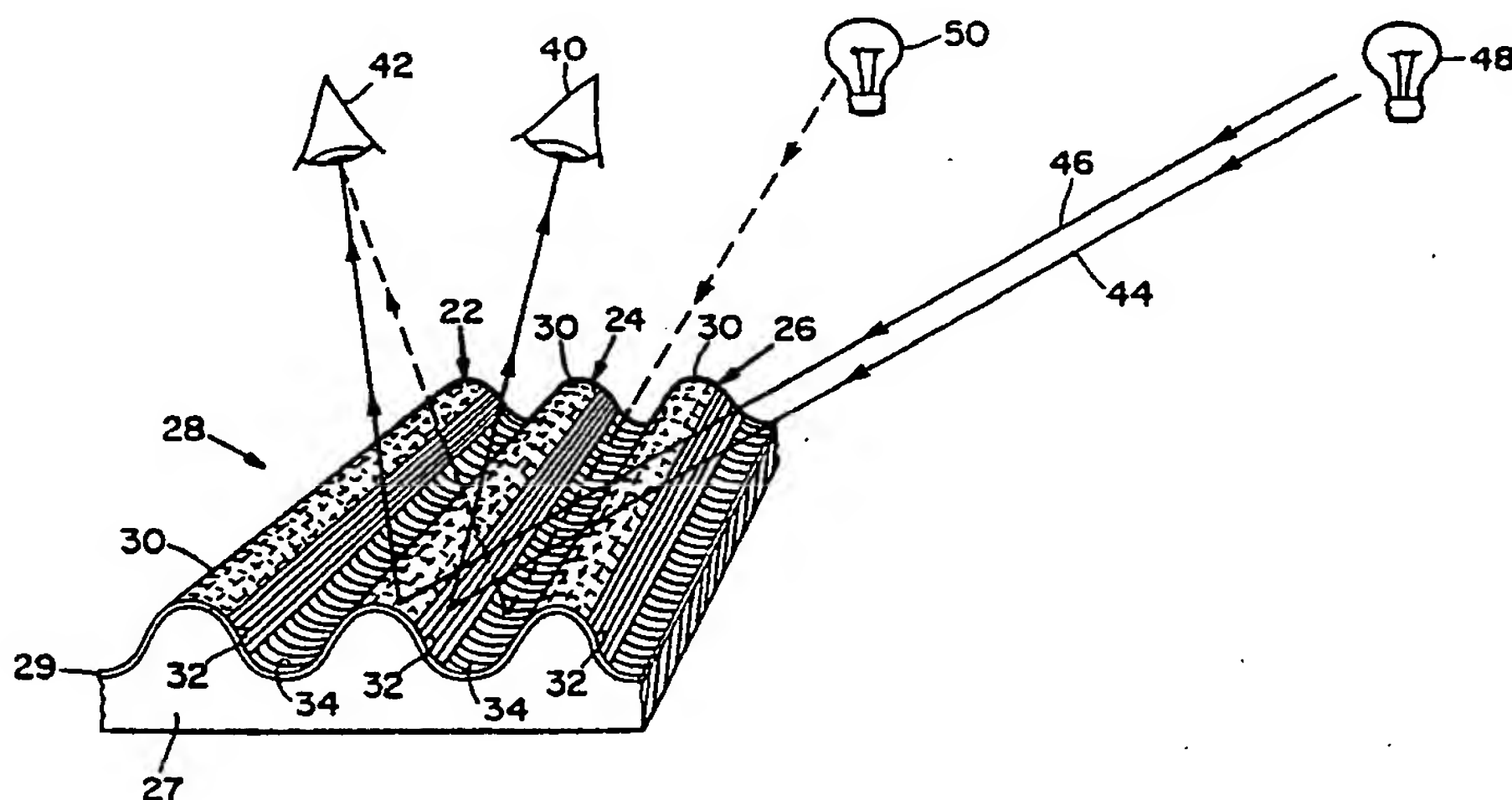
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(54) Title: VARIABLE COLOR PRINT AND METHOD OF MAKING SAME



(57) Abstract

A variable color print (10) of an image (12) including an image medium (27) having a plurality of differently oriented local image regions (14, 16, 18, 20). Each region includes a number of periodic variations (22, 24, 26) in an optical characteristic of the medium (27) which extend substantially in a first direction within that region and are generally parallel to each other in a second direction transverse to the first direction. Each region further includes a number of periodic variations (28) in color which extend in the first direction and are generally parallel to each other in the second direction and are generally aligned with the periodic optical variations (22, 24, 26) in that region. The periodic optical variations (22, 24, 26) selectively prevent viewing of one or more of the color variations (28) at different viewing angles to generate changes in color of the viewed image as the viewing angle changes. A method of forming such a variable color print is also disclosed.

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VARIABLE COLOR PRINT AND METHOD OF MAKING SAMEFIELD OF INVENTION

This invention relates to a print, and method of making same, having a number of different colors, and more particularly to such a print including a number of different local image regions which are oriented differently from each other, each region having optical variations which selectively prevent viewing of one or more of the colors at different viewing angles.

BACKGROUND OF INVENTION

A number of different objects display different images, or different views of an image, depending on the angle by which the object is viewed. Some objects such as holographs utilize diffraction to separate white light into its spectral components. A diffraction grating, having 20,000 to 50,000 lines per inch, reflects or transmits different portions of the incident spectrum. The portions are seen as a view in color of an image which changes as the angle of incidence changes. The process of manufacturing the diffraction grating, however, requires great accuracy and is expensive.

Rather than utilize the diffraction principle, some objects are provided with embossed foil having far fewer lines per inch which reflects white light as light and dark lines. The reflected lines appear to shift as the viewing angle changes, but changes in color are not produced.

Other embossed objects are printed with different colors. The arrangement of the printed pigments in relation to embossed lines can establish a moire pattern which interferes with the intended image. For some prints the objectionable moire patterns must be overcome by printing

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different colors as dots at a different periodicity than the periodicity of the embossed pattern.

Yet other objects utilize a lenticular construction in combination with color pigments. Lenticular films have a number of tiny semi-cylindrical lenses, known as lenticules, which are typically formed as parallel ridges embossed on the base side of the film. The lenticules extend in parallel across the entire surface of the film and alter the manner in which the underlying emulsion is exposed by the subject and any intervening color filters. Lenticular films are often used to generate a stereoscopic effect by revealing left and right images as the viewing angle changes. A lenticular print can similarly be made through printing techniques using half-tone dots. However, individual regions of the image are not oriented differently from each other so that the colors change differently according to the viewing angle.

SUMMARY OF INVENTION

It is therefore an object of this invention to provide an improved multicolored print which includes a number of contrasting regions that readily change color with the viewing angle.

It is a further object of this invention to provide such a variable color print which can be formed by printing within standard tolerances.

Yet another object of this invention is to provide such a variable color print which has a different appearance than conventional prints.

It is a further object of this invention to provide such a variable color print which is inexpensive to manufacture.

A still further object of this invention is to provide an improved method of forming such a variable color print.

The invention results from the realization that a visually pleasing and intriguing image having variable

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colors can be achieved by constructing a print having periodic variations in an optical characteristic, such as variations in transmissivity or reflective angle, which are generally parallel within each of a number of local image regions, the local image regions being differently oriented in relation to each other, and the print further including periodic variations in color generally aligned with the periodic optical variations within each region so that one or more of the colors are selectively subdued or hidden at different viewing angles while one or more of the remaining colors are revealed to generate changes in color of the viewed image.

This invention features a variable color print of an image including an image medium having a plurality of differently oriented local image regions. Each region includes a plurality of periodic variations in an optical characteristic of the medium which extend substantially in a first direction within that region and are generally parallel to each other in a second direction transverse to the first direction. Each region further includes a plurality of periodic variations in color which extend in the first direction and are generally parallel to each other in the second direction and are generally aligned with the periodic optical variations in that region. The periodic optical variations selectively prevent viewing of one or more of the color variations at different viewing angles to generate changes in color of the viewed image as the viewing angle changes.

In one embodiment, local image regions are oriented in relation to each other such that for each viewing angle at least two different colors, each in a different local image region, are visible for the image. The periodic optical variations prevent viewing of the two different colors at a different viewing angle and enable viewing of two other colors. The periodic optical variations may include cyclic changes in transmissivity of the image medium such as a

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plurality of opaque lines. The periodic color variations may be spaced from the opaque lines in a third direction normal to the first and second directions. The opaque lines may be disposed on a first surface of the image medium and the periodic color variations disposed on a second surface of the image medium which may be translucent or transparent.

In another embodiment, the periodic optical variations include repeated changes in the reflective angle of the image medium. The image medium may include a substrate and a reflective material disposed on the substrate, and the repeated changes may include sinusoidal undulations in a reflective surface of the image medium. The undulations may include a number of grooves established in the reflective surface and the periodic color variations may be spaced from the repeated changes in reflective angle. Each local image region includes at least sixty-five optical variations per inch, preferably one hundred to four hundred per inch, and different local image regions represent different intensities of the image.

This invention further features a method of forming a color print of an image, including designating different regions of the image, selecting a line pattern for each region, and establishing a pattern mask of the image having line patterns oriented differently for the respective regions. The method further includes transferring the pattern mask to an image medium, and forming a number of color images from the pattern mask, there being one color image for each color selected for the print. Each selected color is transferred to the image medium to generally align the colors with the pattern to selectively prevent viewing of one or more of the colors at different viewing angles and generate changes in color of the viewed image as the viewing angle changes. This invention also features the variable color print formed by this method.

In one embodiment, the transferring includes generating a die from the pattern mask and impressing the image medium

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with the die such as by heat transfer debossing. In another embodiment, the image medium is translucent and transferring includes placing the pattern mask on the translucent image medium to selectively vary the transmissivity of the image medium.

In yet another embodiment, forming a plurality of color images includes making a printing plate for each color to represent the respective color image and selecting different densities at which each color is to be printed for different regions of the image. Different regions of the image may be designated by identifying different intensities of the image, selecting a line pattern for each intensity, and establishing a pattern mask having the line patterns oriented differently for the respective intensity regions.

DISCLOSURE OF PREFERRED EMBODIMENT

Other objects, features and advantages will occur from the following description of a preferred embodiment and the accompanying drawings, in which:

Fig. 1A is a schematic enlarged top plan partial view of a variable color print according to this invention having a cloud generated by several adjacent and differently oriented local regions;

Fig. 1B is a more greatly enlarged schematic axonometric view along a portion of line B-B showing embossed grooves and aligned colors selectively subdued and revealed at different viewing angles;

Fig. 2 is a schematic diagram of an image having three different intensities;

Figs. 3A-3D are different negative and positive transparencies of the image of Fig. 2;

Fig. 4 is a composite pattern mask made from selected patterns and the transparencies of Figs. 3A-3D;

Fig. 5 is a die made from the pattern mask of Fig. 4;

Fig. 6A is an enlarged view of a more complex pattern mask for a variable color print according to this invention;

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Fig. 6B is an outline of a portion of the local image regions shown in Fig. 6A; and

Figs. 7-9 are schematic diagrams of alternative constructions of variable color prints according to this invention.

This invention may be accomplished by a variable color print having a number of differently oriented local regions each having periodic variations in an optical characteristic. Each local region further includes periodic variations in color which are generally aligned with the periodic optical variations. The periodic optical variations selectively prevent viewing of one or more of the colors at different viewing angles.

In one construction the periodic optical variations are repeated changes in reflective angle such as grooves embossed in a reflective foil. In another construction the periodic optical variations are cyclic changes in transmissivity such as a number of opaque lines associated with a transparent substrate.

This invention also encompasses a method of forming such a variable color print. Different regions of an image are designated, and a line pattern is selected for each region. A pattern mask is established having the line pattern oriented differently for the respective regions. The pattern mask is transferred to an image medium such as by generating a die from the pattern mask and impressing the image medium with the die. In another method the pattern mask is placed, as itself or through a printing process, on a translucent image medium to selectively vary the transmissivity of the image medium. In all constructions color masks are formed from the pattern mask and selected colors are printed on the image medium to generally align the colors with the pattern to selectively prevent viewing of one or more of the colors at different viewing angles and generate changes in color of the viewed image as the viewing angle changes.

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A portion of variable color print 10 according to this invention is shown in Fig. 1A having cloud 12 defined in part by local image regions 14, 16, 18, 20. Each local image region has lines oriented in different directions. The lines are established in this construction by periodic grooves such as grooves 22, 24, 26, shown greatly enlarged in Fig. 1B. Grooves 22, 24, 26 are established in substrate 27 such as by heat transfer debossing of foil 29 onto substrate 27. Periodic colors 28 are then printed onto foil 29 in general alignment with grooves 22, 24, 26 which, because of reflective foil 29, serve as repeated changes in reflectivity that selectively hide or reveal colors 28 as the viewing angle changes.

In this construction, periodic colors 28 include yellow stripes 30, magenta stripes 32, and cyan stripes 34. Other colors including black and white can be substituted for or provided in addition to these colors.

The effect of changing the viewing angle is shown by the position of observers 40, 42 in relation to light rays 44, 46 from light source 48. Groove 24 reflects primarily magenta light from stripe 32 as illuminated by light ray 44 and perceived by observer 40. The cyan color from stripes 30 as illuminated by light ray 46 is reflected at a different angle which is not perceived by observer 40. However, when the viewing angle shifts such as when observer 40 moves to the position occupied by observer 42, the cyan color is perceived instead of the magenta color.

A different viewing angle can also be achieved by shifting the light source to the position occupied by light source 50. At this viewing angle observer 42 perceives yellow most strongly of all the colors 28.

Viewing a color includes perceiving the color in an image region even if other colors are also visible. A change in viewing angle, such as a change in the angle of illumination or observation, results in a change in the colors perceived as generated by grooves 22, 24, 26.

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Referring to Fig. 1A, at one viewing angle regions 14 and 20 appears primarily yellow, region 16 appears primarily cyan, and region 18 appears primarily magenta. Depending on the width of the printed color stripes, a greater or lesser amount of silver foil 29 may also be visible as described below.

One technique of forming a variable color print according to this invention utilizes a first mask to establish the periodic variations in an optical characteristic and then defines a number of color masks, one for each color to be printed, from the first mask. Different local image regions such as region 14, 16, 18, 20, Fig. 1A, can be established by hand masking or by negative-positive photographic masking. The different local image regions can be designated by identifying different image densities, hereinafter referred to as intensities, in different areas of the image. A simplified image having three intensities is shown in Fig. 2 in which image 60 has highlight intensity 62, midtone intensity 64, and shadow intensity 66. The mask for highlight intensity 62 is made in two stages, first by exposing negative transparency 68 so that the highlight intensity region 62 appears opaque in area 70 while midtone and shadow regions 64, 66 appear clear in area 72. Positive transparency 74, Fig. 3B, is then made from negative transparency 68 so that area 70 appears clear and area 72 is opaque. A conventional ruling or grid is then selected and placed between positive transparency 74 and a film to be exposed. Once exposed by contact duplication, the film then carries the pattern within area 70 as a negative transparency while area 72 remains opaque. The negative transparency for area 70 is then combined with two other masks to make a composite mask 84, Fig. 4.

The two other masks for midtone intensity region 64 and shadow intensity region 66 are constructed as follows. A second film is exposed to image 60 for a longer period of time to form negative transparency 76 which is darkened in

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area 78 and clear in area 80, corresponding to shadow intensity region 66. Positive transparency 82, Fig. 3D, is then made from negative transparency 76. Midtone intensity region 64 is delineated by combining negative transparency 68 and positive transparency 82 so that darkened areas 70, 80 mask highlight intensity region 62 and shadow intensity region 66, respectively. Negative transparency 76 is used as the mask for shadow intensity region 66. The three separate color masks are then combined to form composite mask 84, Fig. 4, having different line patterns 86, 88 and 90. The angles at which the rulings are oriented are selected to contrast and form a visually appealing image.

In this construction the lines of pattern 86 extend from the base of that region at 135° , the lines of pattern 88 extend at 90° , and the lines of pattern 90 extend at 45° . The lines occupy approximately 80% of each region, leaving 20% clear space. Further, lines are spaced at 100-400 lines per inch to provide a visually pleasing image. It is desirable to provide lines spaced at at least 65 lines per inch. Providing fewer than approximately 65-100 lines per inch is acceptable but results in the perception of individual grooves or stripes of color rather than a general region of color.

Composite mask 84 is then laid over a die carrying a photosensitive resist which becomes hardened when exposed to light. After exposure, mask 84 is removed and die 92 is rinsed to reveal patterns 86, 88 and 90 etched into die 92. When the photoresist is light-hardened, die 92 exhibits a positive image of negative mask 84 so that when a substrate is struck with die 92, the patterns of negative mask 84 are reproduced on the substrate. When the photoresist is light-softened, a positive pattern is transferred to the substrate. To fabricate the reflective construction of variable color print 10, Figs. 1A-1B, master die 92 is used in conventional heat foil transfer debossing in which reflective foil is simultaneously transferred onto a

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substrate such as paper while the paper is embossed. Alternative constructions are discussed below in relation to Figs. 7-9.

Once the paper is embossed, different colors are separately printed onto the paper using color plates derived from embossing mask 84. The density of 80% line to 20% clear space of patterns 86, 88, 90 can be used to generate for each color a color image such as represented by a printing plate for that color. Each color plate carries 20% color and 80% clear space for each region for variable color print 10, Fig. 1A. Alternately, different color biases can be provided to the different regions by altering the percentage of black line of the patterns. In either case, exact registration of each color plate during printing is not important, especially when the local image regions contain lines extending at a number of different angles. The printing may be accomplished by conventional offset printing or letter press within traditional tolerances.

A positive print 98 of a more complex composite embossing mask is shown in Fig. 6A, a portion of which is shown schematically in Fig. 6B. Print 98 is magnified 4 times from the actual size of the embossing mask. Unicorn 100, Fig. 6B, contains local image regions such as regions 102, 104, 106, 108, 110, 112, 114 and 116. The pattern within each local image region is generally oriented in a different direction as indicated by the respective arrows within these regions. The patterns of local image regions 102, 104...116 are selected from conventional grids and are angled to enhance details of the image and provide a more intriguing image.

While the variable color prints described above have periodic variations in a reflective foil with colors printed directly on the foil, this is not a limitation of the invention. Periodic variations in an optical characteristic can be established using several different constructions as shown in Figs. 7-9. Local image region 121, Fig. 7, is one

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of a number of differently oriented local image regions of a variable color print 120 according to this invention. Variable color print 120 is constructed from transparent substrate 122 having grooves 124 embossed on one surface while periodic variations in color 126 are printed on a second surface of substrate 122. Grooves 124 vary the transmissivity such that different colors are perceived at different viewing angles. Grooves 124 may further include reflective material 128, shown in phantom, which reflects light transmitted from above substrate 122 rather than altering transmission of light from below.

Local image region 121a of variable color print 120a, Fig. 8, achieves a similar result using cyclic opaque lines 130 on the upper surface of transparent substrate 122a which selectively block most portions of illuminating light, such as light rays 132, 134, while passing the remaining light rays such as ray 136. Ray 136 passes through magenta color stripe 32a; yellow stripe 30a and cyan stripe 34a are not perceived since rays 132, 134 are blocked by lines 130. Lines 130 occupy approximately 80% of the upper surface of transparent substrate 122a, leaving approximately 20% open space. When the viewing angle changes, such as by the change in illumination angle represented by dashed arrow 140, yellow color is primarily perceived rather than magenta or cyan.

Variable color print 120b, Fig. 9, establishes local image region 121b using transparent substrates 150, 152. Opaque lines 130b lie on the upper surface of substrate 150 while opposing lines 154 lie between substrates 150, 152 and are aligned with the open spaces among lines 130b. Periodic variations in color 30b, 32b, 34b are disposed on the lower surface of second substrate 152. In yet another construction, additional opaque lines, are provided among the open spaces of color stripes 30b, 32b, 34b along the lower surface of substrate 152.

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Although specific features of the invention are shown in some drawings and not others, this is for convenience only as each feature may be combined with any or all of the other features in accordance with the invention.

Other embodiments will occur to those skilled in the art and are within the following claims:

What is claimed is:

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CLAIMS

1. A variable color print of an image, comprising:
an image medium including a plurality of
differently oriented local image regions;
each said region including a plurality of periodic
variations in an optical characteristic of said medium which
extend substantially in a first direction within that region
and are generally parallel to each other in a second
direction transverse to said first direction;
each said region further including a plurality of
periodic variations in color which extend in said first
direction and are generally parallel to each other in said
second direction and which are generally aligned with said
periodic optical variations in that region, said periodic
optical variations selectively preventing viewing of one or
more of said color variations at different viewing angles to
generate changes in color of the viewed image as the viewing
angle changes.
2. The variable color print of claim 1 in which said
local image regions are oriented in relation to each other
such that for each viewing angle at least two different
colors, each in a different local image region, are visible
for said image.
3. The variable color print of claim 1 in which said
periodic optical variations include cyclic changes in
transmissivity of said image medium.
4. The variable color print of claim 3 in which said
cyclic transmissivity changes include a plurality of opaque
lines.

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5. The variable color print of claim 4 in which said periodic color variations are spaced from said opaque lines in a third direction normal to said first and second directions.

6. The variable color print of claim 3 in which said opaque lines are disposed on a first surface of said image medium and said periodic color variations are disposed on a second surface of said image medium.

7. The variable color print of claim 3 in which said image medium is translucent.

8. The variable color print of claim 3 in which said image medium is transparent.

9. The variable color print of claim 1 in which said periodic optical variations include repeated changes in reflective angle of said image medium.

10. The variable color print of claim 9 in which said image medium includes a substrate and reflective material disposed on said substrate.

11. The variable color print of claim 9 in which said repeated changes include undulations in a reflective surface of said image medium.

12. The variable color print of claim 11 in which said undulations are generally sinusoidal.

13. The variable color print of claim 11 in which said undulations include a plurality of grooves established in said reflective surface.

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14. The variable color print of claim 9 in which said periodic color variations are spaced from said repeated changes in reflective angle.

15. The variable color print of claim 1 in which said color variations have the same colors and the same periodicity in at least two of said local image regions.

16. The variable color print of claim 2 in which said periodic optical variations prevent viewing of said two different colors at a different viewing angle and enable viewing of two other colors.

17. The variable color print of claim 1 in which said local image region includes at least 65 lines per inch.

18. The variable color print of claim 1 in which said local image region includes 100 to 400 optical variations per inch.

19. The variable color print of claim 1 in which said different local image regions represent different intensities of the image.

20. A variable color print of an image, comprising:
an image medium including a plurality of
differently oriented local image regions;

each said region including a plurality of cyclic changes in transmissivity of said medium which extend substantially in a first direction within that region and are generally parallel to each other in a second direction transverse to said first direction;

each said region further including a plurality of periodic variations in color which extend in said first direction and are generally parallel to each other in said second direction and which are generally aligned with said cyclic transmissivity changes in that region, said cyclic

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transmissivity changes selectively preventing viewing of one or more of said color variations at different viewing angles to generate changes in color of the viewed image as the viewing angle changes; and

said local image regions being oriented in relation to each other such that for each viewing angle at least two different colors, each in a different local image region, are visible for said image.

21. A variable color print of an image, comprising:
an image medium including a plurality of
differently oriented local image regions;

each said region including a plurality of repeated changes in reflective angle of said medium which extend substantially in a first direction within that region and are generally parallel to each other in a second direction transverse to said first direction;

each said region further including a plurality of periodic variations in color which extend in said first direction and are generally parallel to each other in said second direction and which are generally aligned with said repeated reflective changes in that region, said repeated reflective changes selectively preventing viewing of one or more of said color variations at different viewing angles to generate changes in color of the viewed image as the viewing angle changes; and

said local image regions being oriented in relation to each other such that for each viewing angle at least two different colors, each in a different local image region, are visible for said image.

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22. A method of forming a variable color print of an image, comprising:

designating a number of different regions of the image;

selecting a line pattern for each region;

establishing a pattern mask of the image having the line patterns oriented differently for the respective regions;

transferring the pattern mask to an image medium;

forming a plurality of color images from the pattern mask, one color image for each color selected for the print; and

transferring each selected color to the image medium to generally align the colors with the pattern to selectively prevent viewing of one or more of the colors at different viewing angles and generate changes in color of the viewed image as the viewing angle changes.

23. The method of claim 22 in which transferring includes generating a die from the pattern mask and impressing the image medium with the die.

24. The method of claim 23 in which the impressing includes heat transfer debossing.

25. The method of claim 22 in which the image medium is translucent and transferring includes placing the pattern mask on the translucent image medium to selectively vary the transmissivity of the image medium.

26. The method of claim 22 in which forming a plurality of color images includes making a printing plate for each color to represent the respective color image.

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27. The method of claim 22 in which forming a plurality of color images includes selecting different densities at which each color is to be printed for different regions of the image.

28. The variable color print formed by the method of claim 22.

29. A method of forming a variable color print of an image, comprising:

identifying among different regions of the image at least two intensities;

selecting a line pattern for each intensity;

establishing a pattern mask of the image having the line patterns oriented differently for the respective intensity regions;

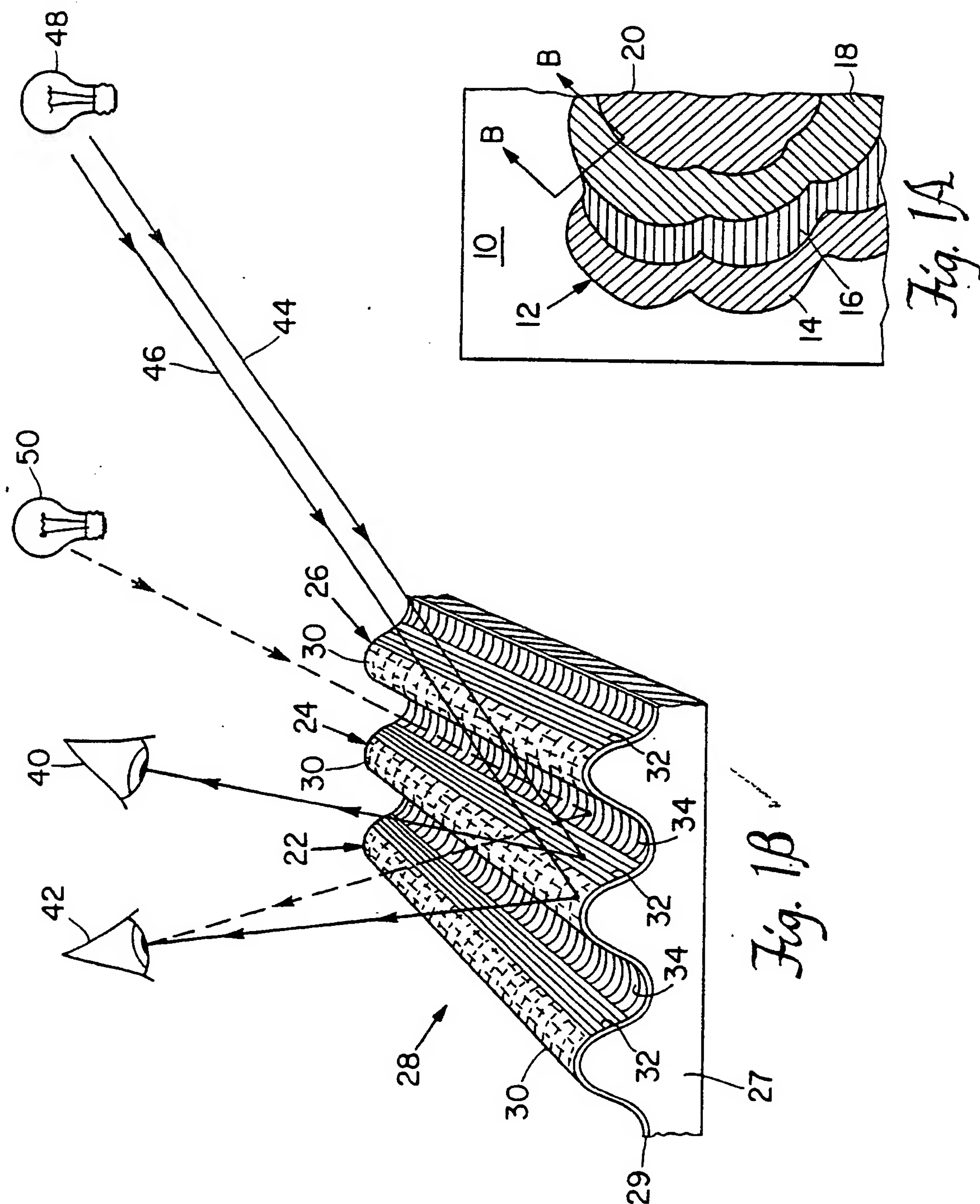
transferring the pattern mask to an image medium;

forming a plurality of color plates from the pattern mask, one color plate for each color selected for the print; and

printing each selected color on the image medium to generally align the colors with the pattern to selectively prevent viewing of one or more of the colors at different viewing angles and generate changes in color of the viewed image as the viewing angle changes.

AMENDED CLAIMS

[received by the International Bureau
on 6 June 1988 (06.06.88);
original claims 5-8, 11-15, 17,18,20,21,24,26 and 27
cancelled; other claims unchanged]



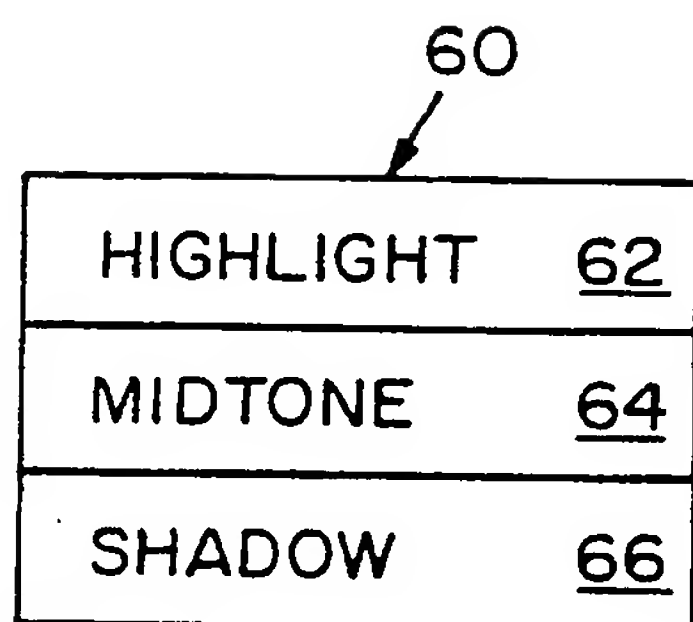


Fig. 2

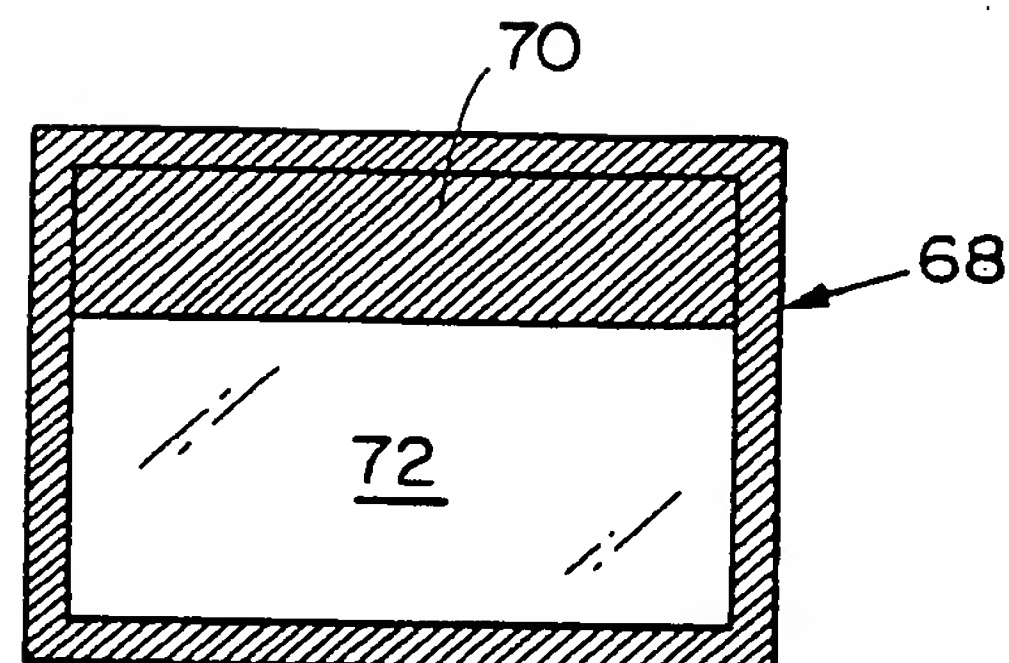


Fig. 3A

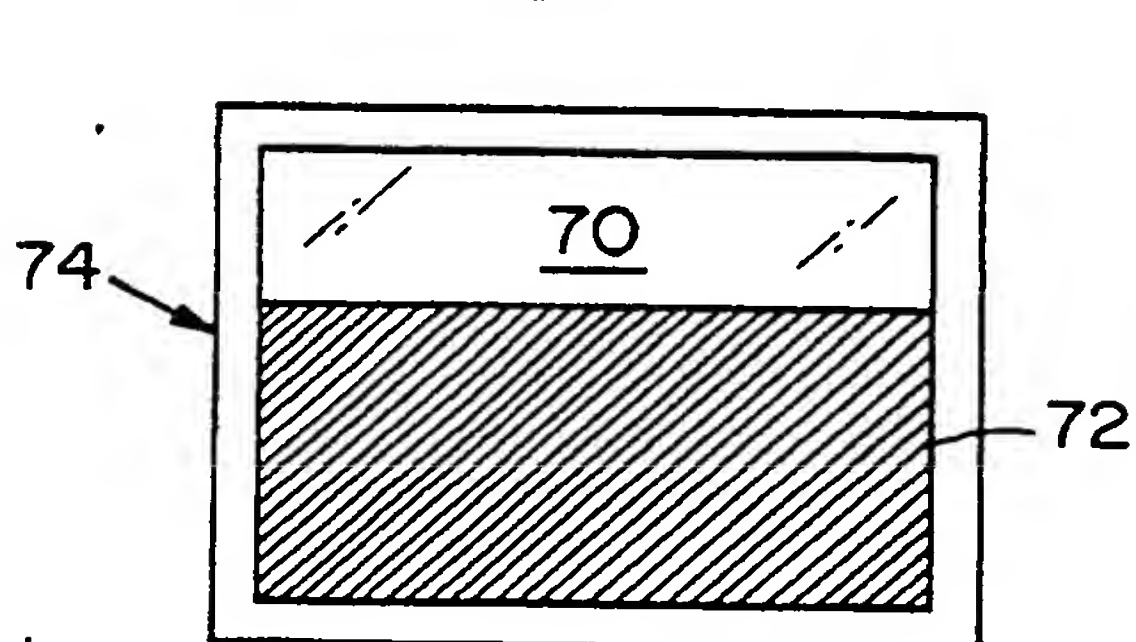


Fig. 3B

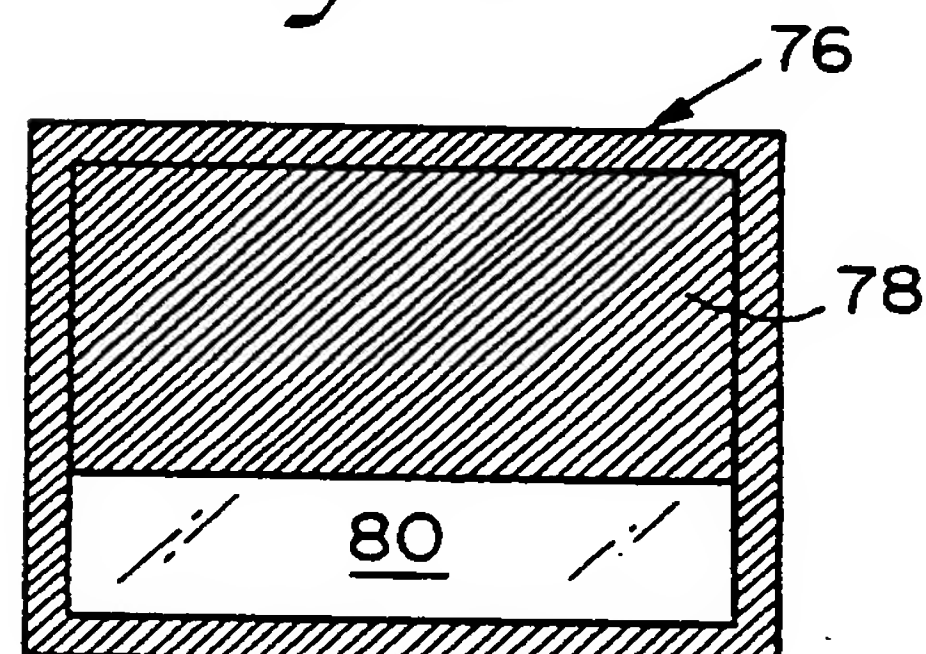


Fig. 3C

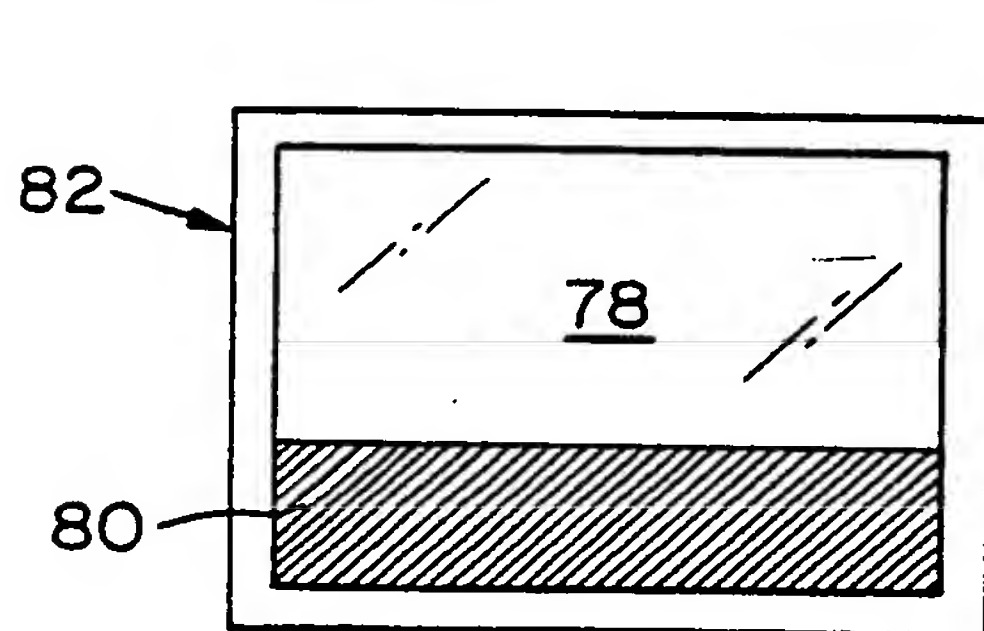


Fig. 3D

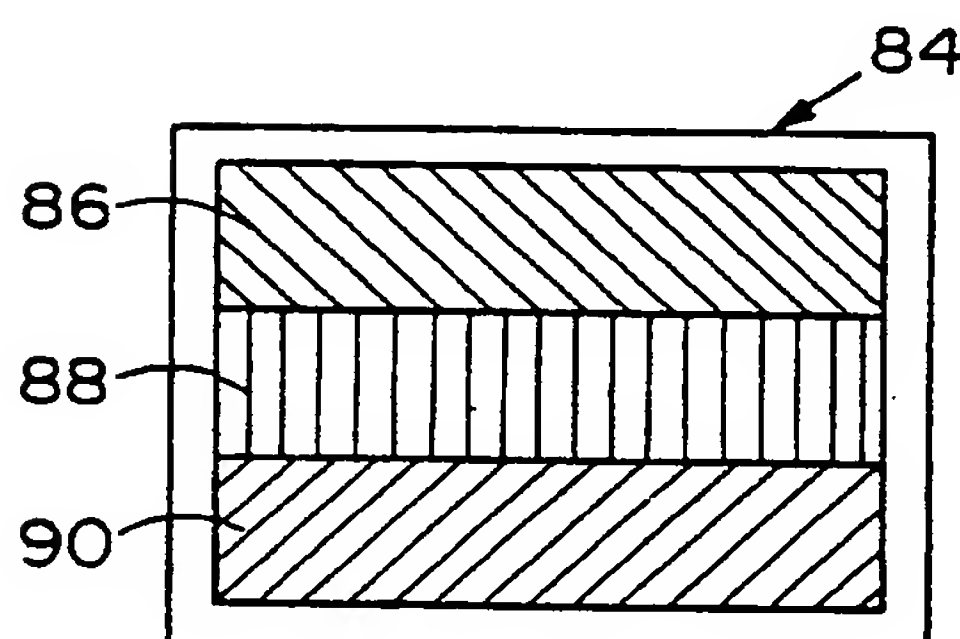


Fig. 4

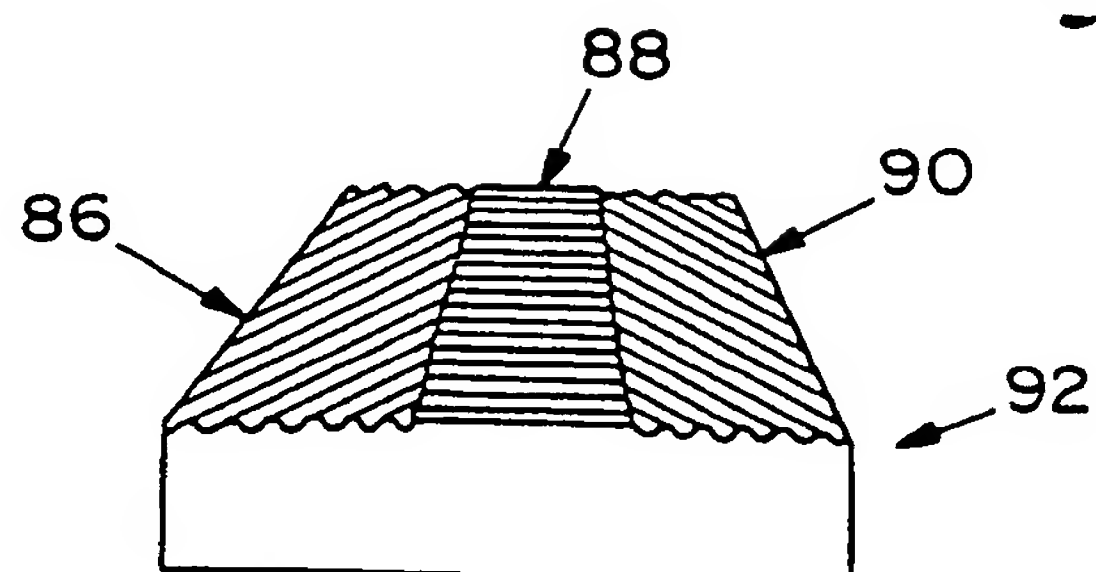


Fig. 5

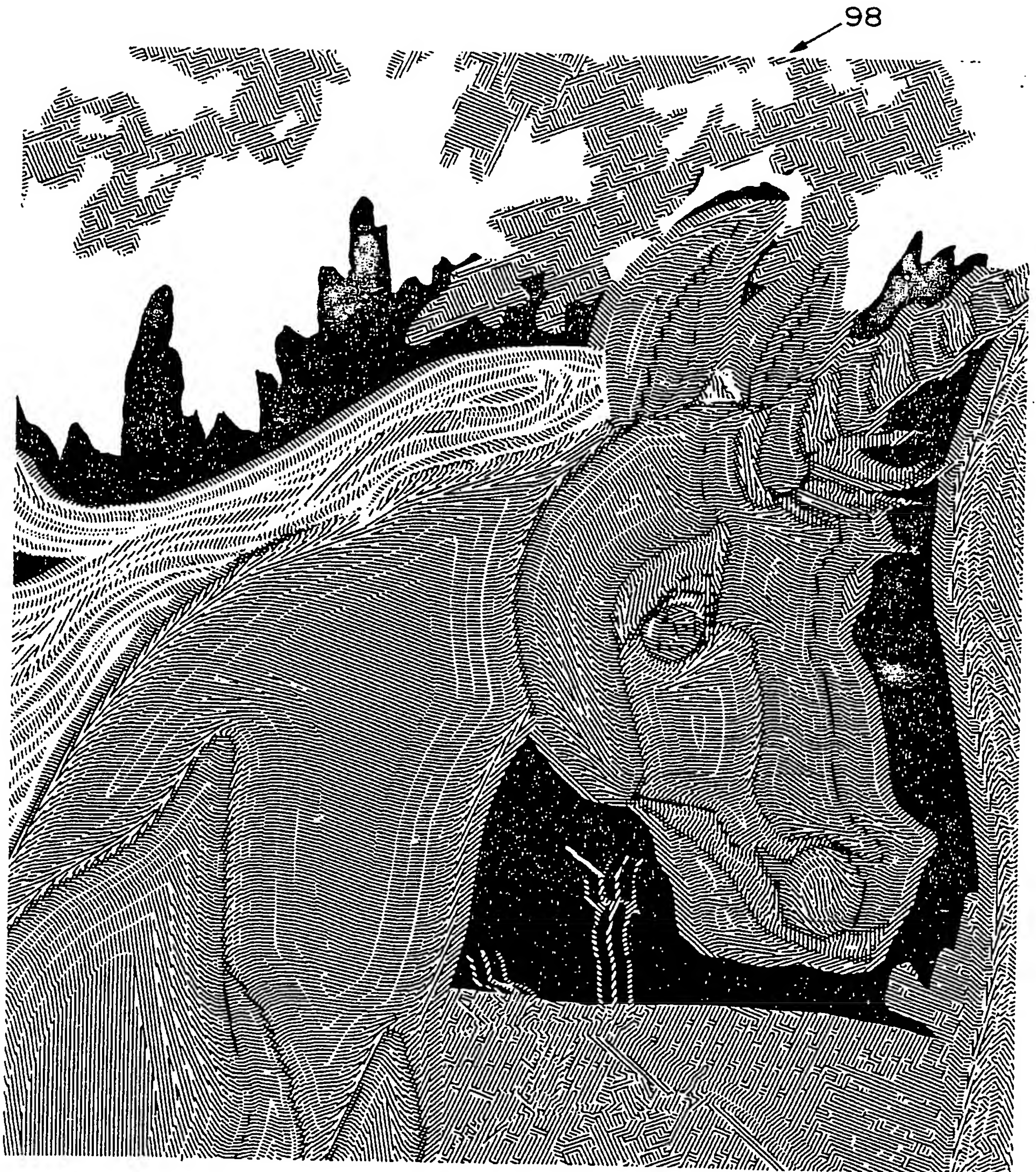


Fig. 6A

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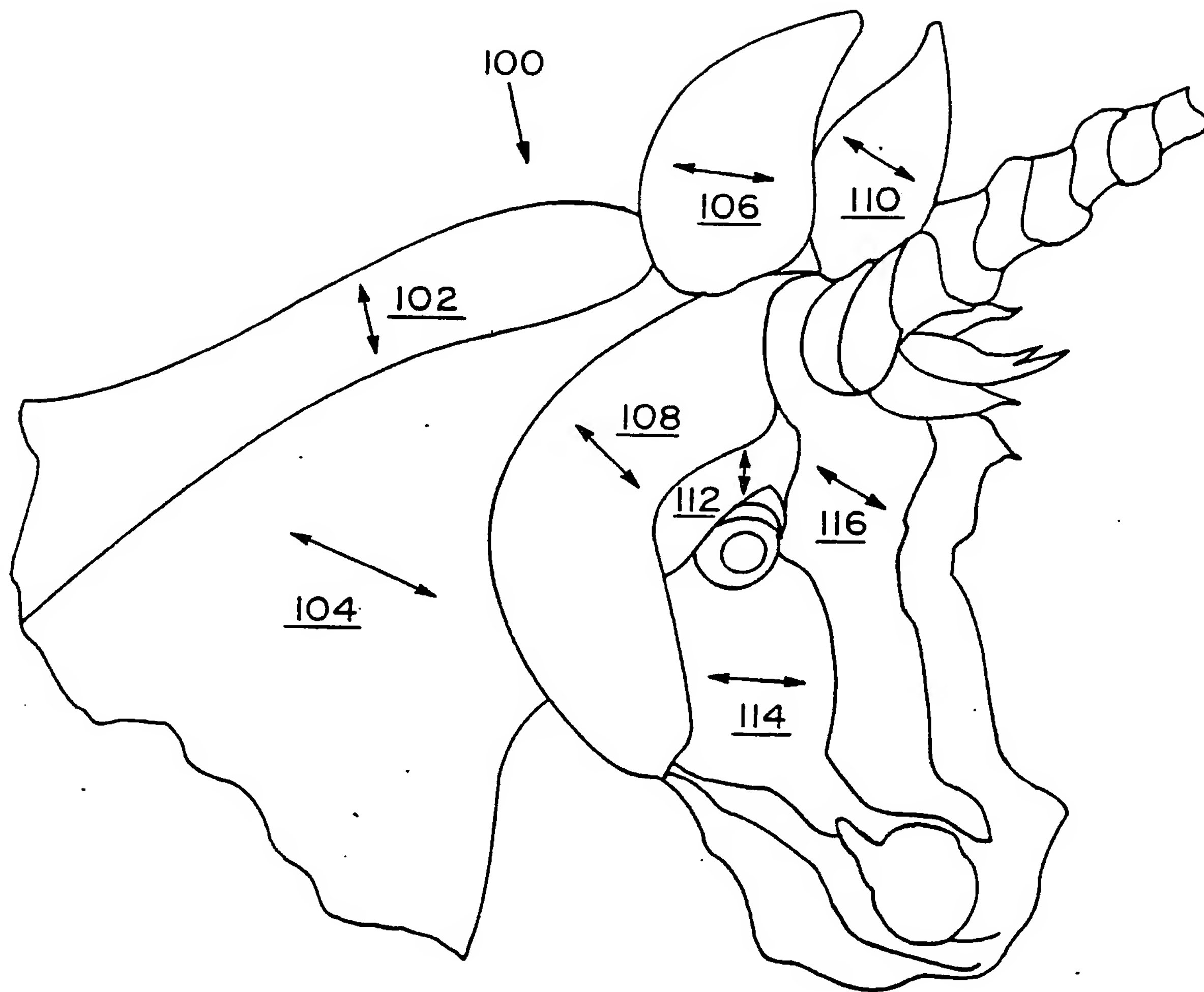
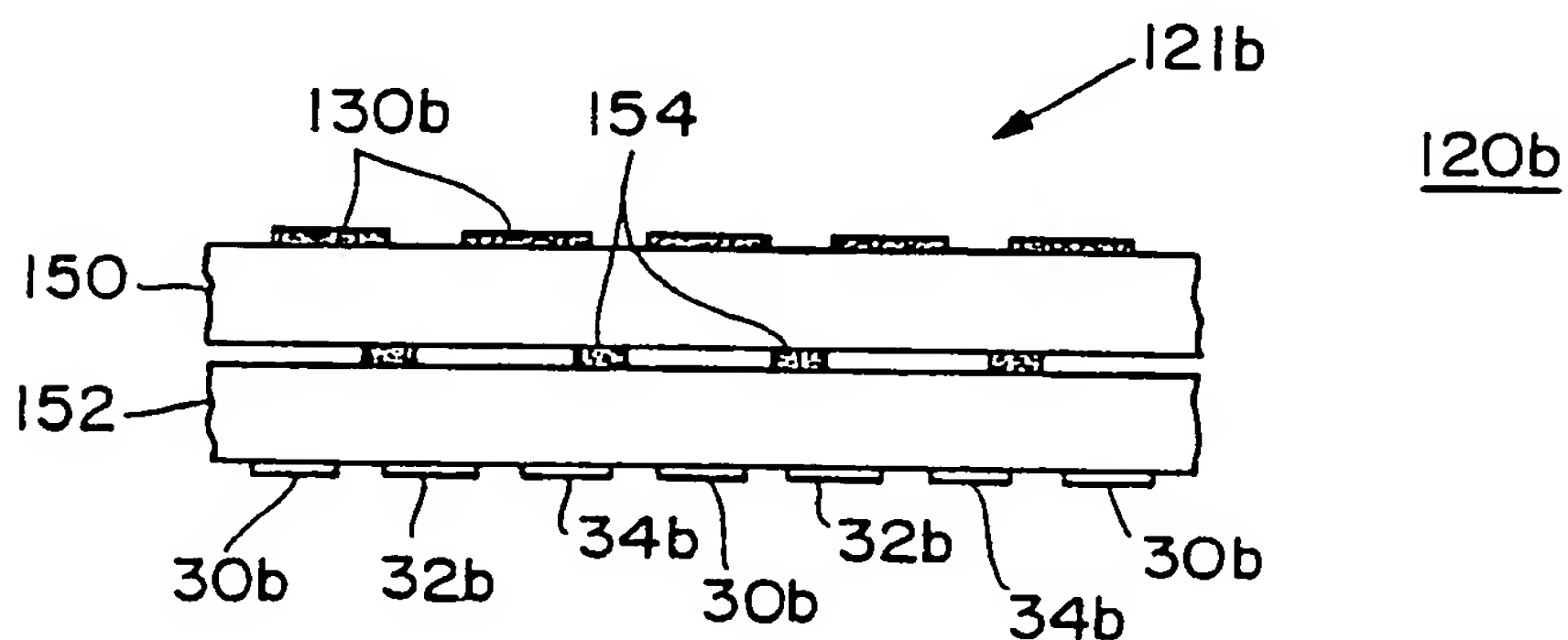
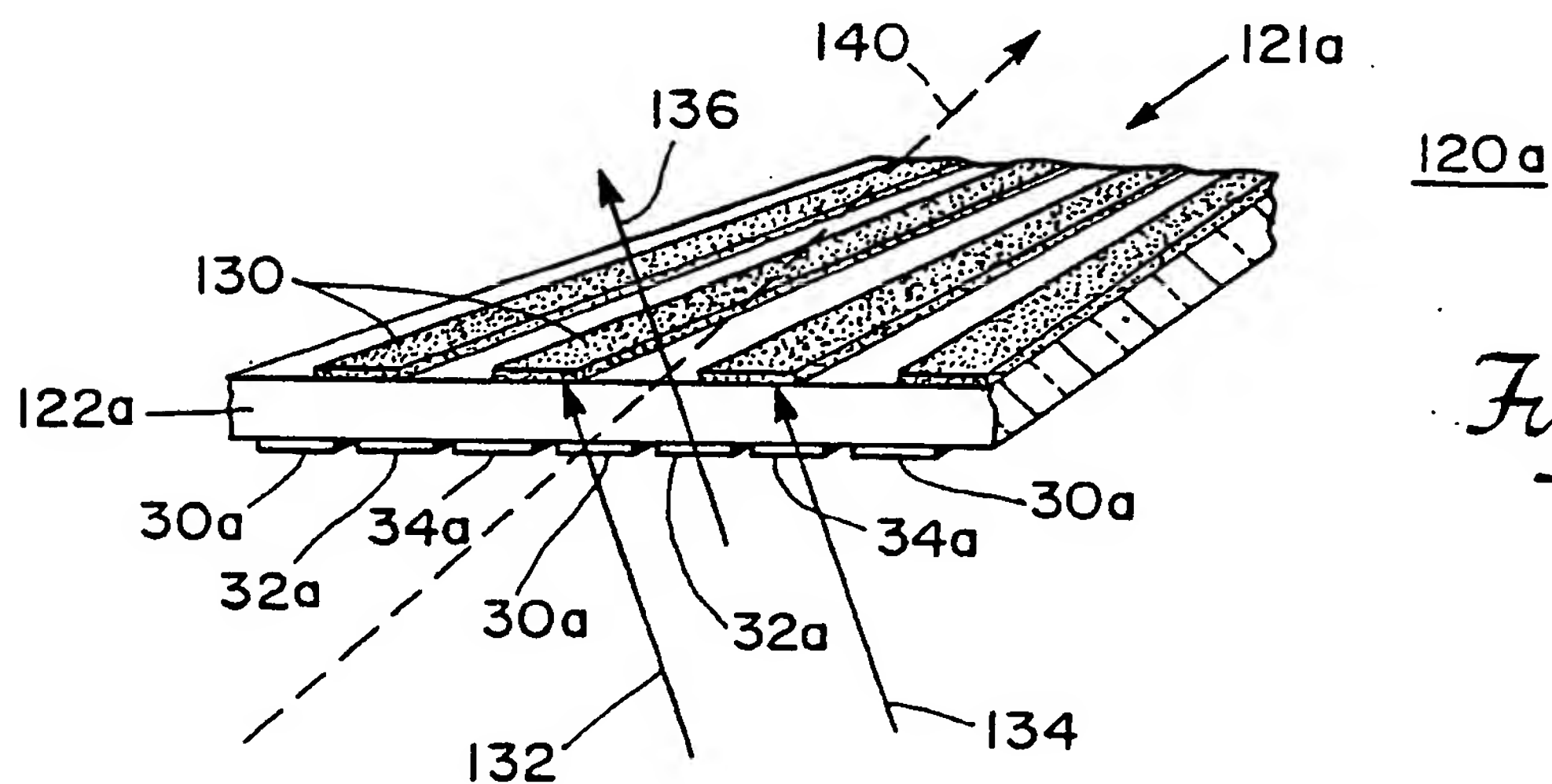
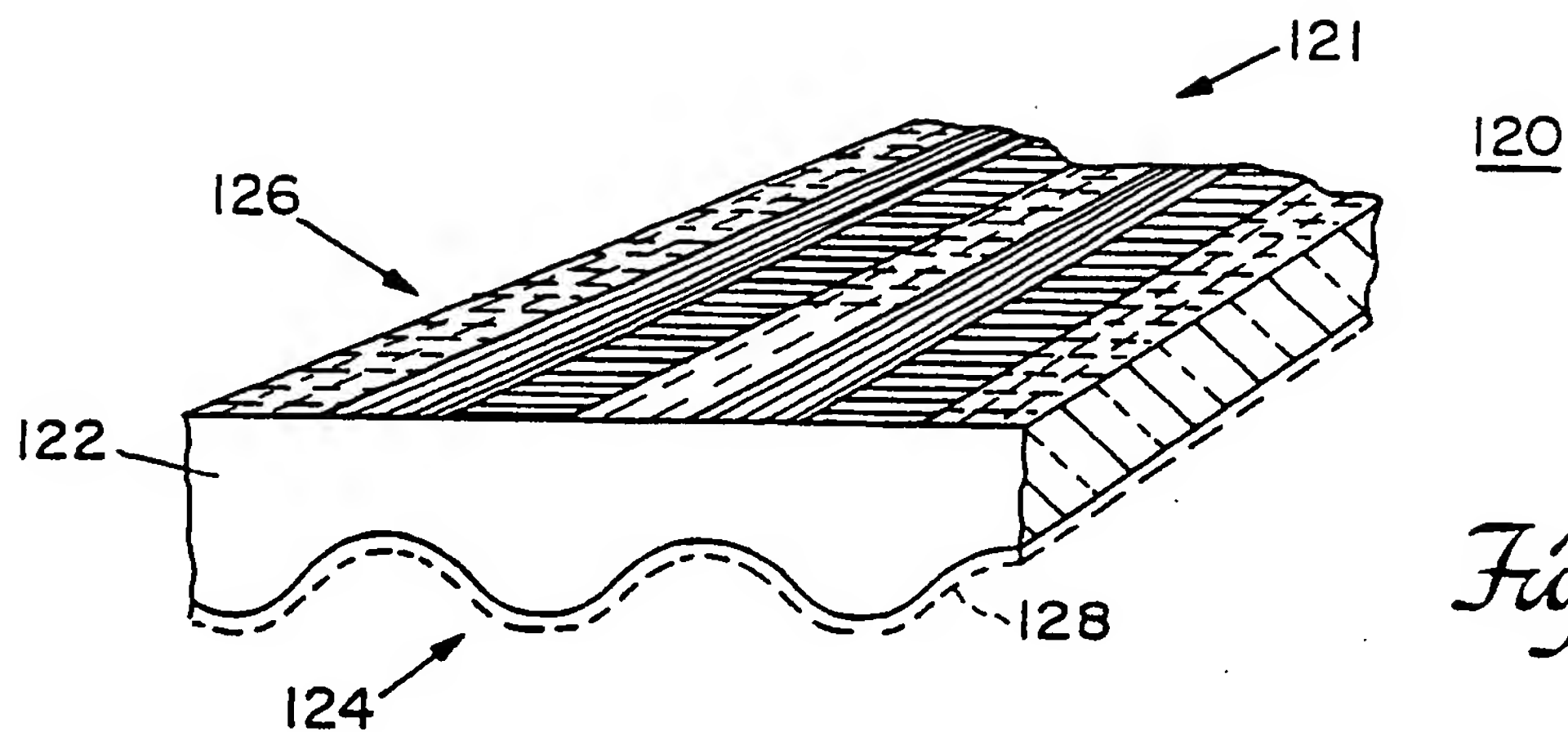


Fig. 6B

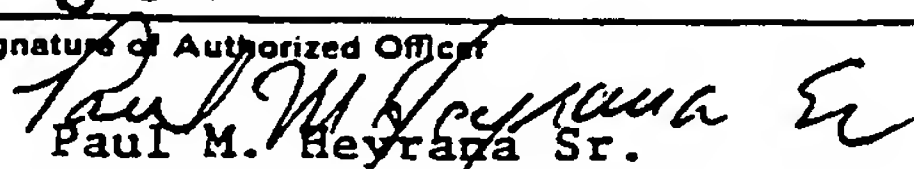
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INTERNATIONAL SEARCH REPORT

International Application No. PCT/US88/00038

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶ According to International Patent Classification (IPC) or to both National Classification and IPC IPC (4) B42D 15/00 U.S. CI 283/91		
II. FIELDS SEARCHED Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
U.S.	283/74, 87, 91, 92 356/71 427/158/162, 265 428/167, 201, 203, 204, 207	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
$\frac{X}{Y}$, P	US, A, 4,715,623 (Roule) 29 December 1987 (see entire document)	$\frac{1-7}{8-29}$
$\frac{X}{Y}$	US, A, 4,033,059 (Hutton) 05 July 1977 (see entire document)	$\frac{1-7}{8-29}$
Y, P	US, A, 4,705,356 (Berning) 10 November 1987 (see entire document)	8-29
Y	US, A, 4,626,445 (Dobrowolski) 02 December 1986 (see entire document)	10-29
Y	US, A, 4,588,212 (Castagnoli) 13 May 1986 (see entire document)	8-29
Y	US, A, 4,576,439 (Gale) 18 March 1986 (see entire document)	8-29
Y	US, A, 4,568,141 (Antes) 04 February 1986 (see entire document)	8-29
(cont.)		
¹⁰ Special categories of cited documents: ¹⁰ "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date but later than the priority date claimed "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search 02 March 1988		Date of Mailing of this International Search Report 05 APR 1988
International Searching Authority ISA/US		Signature of Authorized Officer  Paul M. Heyruga Sr.

FURTHER INFORMATION CONTINUED FROM THE SECOND SHEET

Y	US,A, 4,417,784 (Knop) 29 November 1983 (see entire document)	8-29
Y	US,A, 4,124,947 (Kuhl) 14 November 1978 (see entire document)	8-29

V. ☐ OBSERVATIONS WHERE CERTAIN CLAIMS WERE FOUND UNSEARCHABLE ¹

This international search report has not been established in respect of certain claims under Article 17(2) (a) for the following reasons:

1. ☐ Claim numbers _____, because they relate to subject matter ¹² not required to be searched by this Authority, namely:

2. ☐ Claim numbers _____, because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out ¹³, specifically:

3. ☐ Claim numbers _____, because they are dependent claims not drafted in accordance with the second and third sentences of PCT Rule 6.4(a).

VI. ☐ OBSERVATIONS WHERE UNITY OF INVENTION IS LACKING ²

This International Searching Authority found multiple inventions in this international application as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims of the international application.
2. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims of the international application for which fees were paid, specifically claims:
3. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claim numbers:
4. ☐ As all searchable claims could be searched without effort justifying an additional fee, the International Searching Authority did not invite payment of any additional fee.

Remark on Protest

- ☐ The additional search fees were accompanied by applicant's protest.
☐ No protest accompanied the payment of additional search fees.